



Manufacturer of: EXTERIOR ENTRANCE DOORS
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DOOR INSTALLATION INSTRUCTIONS (EN)

Product installation instructions (recommendations of the Warrantor regarding the installation method)

1. Before starting the installation, unpack the product and make sure that it has been delivered according to the order (correct product model and no missing parts).
2. The door opening should be at least 2 cm larger than the size of the door with the frame, measured on the outside.
3. Install the door with the leaf open at an angle of 90 degrees or more. Support the leaf from the bottom. Do not remove the leaf from the frame.
4. Place the door in the door opening, check for level, plumb and square. The frame should be accordingly prepared for door installation, with suitable plumb and level lines.
5. Lock the frame in place with air wedges or regular wedges.
6. Affix the door via the holes in the frame using steel Ø10-mm anchors (not supplied).
7. After installing the door on the steel anchors, check if they open and close correctly, i.e., if the leaf fits the frame and does not bounce back and if the locks work as intended, both when the leaf is open and closed. If the leaf rubs against the frame, perform the first adjustment of hinges.
8. Strut the door inside the frame and start filling the gap between the frame and the wall with caulking foam:
 - a) use masking tape to keep the frame clean,
 - b) use low-pressure caulking foam injected with a gun,
 - c) until the caulking foam sets fully, the leaf should remain open and supported on the bottom.
9. Remove excess caulking foam after it sets.
10. Remove the wedges and fill the gaps with foam.
11. Install the hardware supplied with the set.
12. Cover the plug holes with caps.
13. Install the escutcheon plates and the handle in the door leaf.
14. Make sure that the installed door opens and closes correctly.

DOOR USE CONDITIONS

How to use the product correctly

1. Remove the protection film both from the laminate and the inox inlay after installing the door.
2. Regardless of where the product has been installed, mechanical components (locks, hinges) and the threshold should be maintained at least once a year using dedicated commercial products.
3. The hinges of the doors should be adjusted at least annually.
4. The room where the doors are installed should be effectively ventilated throughout their service life, and it should be heated during winter, unless the doors are installed in a poorly heated room, with high humidity and poor ventilation, in which case condensation may occur on the metal surface, which does not make the Warrantor liable under the warranty.

Operating conditions

1. Do not push down on the handle with all your might while using the doors.
2. Do not rest any heavy items with sharp edges against the door skin.
3. If the doors are dirty, try to clean them using a soft cloth and hot water mixed with conventional, non-aggressive cleaning agents. Do not clean with solvents.
4. If the decorative inox inlays are dirty, try to clean them using a soft cloth and hot water mixed with conventional, non-aggressive cleaning agents. Do not clean with solvents.
5. If the glass is dirty, clean it with a soft cloth soaked in a window cleaner and wipe with a dry paper towel.