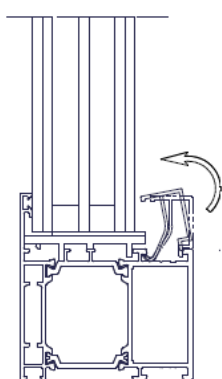


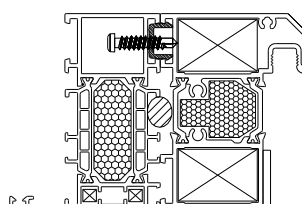
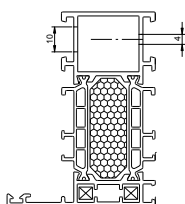
Instructions for installation of aluminium transom to aluminium door frame.

During installation it is necessary to comply with health and safety regulations for assembly and steel fitting works carried out with power tools, depending on the installation technology used. Moreover, the applicable standards, regulations and relevant construction site documentation must be taken into account. During renovation work, doors and windows should be protected from chipping of plaster, cement or gypsum, which can leave stains.







The method of installation of aluminum profile frames in the door opening in the wall is presented in the instructions for installation of doors with aluminium frame. The supplied transom includes an aluminum frame



and a glazing unit placed inside the frame and secured for transport with short sections of wooden slats. To start the installation, remove the short sections of gaskets from under the slats, then press the slat towards the glass pane to remove it. Then remove the glazing unit using the mounting suction cups. The glazing unit must be protected against accidental damage or scratching. If the mounting holes in the profile have not been previously prepared, they must be drilled in the aluminium wall at intervals of not more than 300 mm.



Join the transom with the frame using 4.2x25 DIN7504 self-drilling screws. For the proper positioning of the frame with the transom, use the G029P fastener and use a PUR cord for sealing. Install the joined transom and frame in the wall opening using the mounting anchors in the same way as in the instructions for installation of doors with aluminum door frame. Place the glass pane in the transom frame, noting that the PE59 plastic mounting elements are placed only at the bottom of the frame and on the mounting side of the wall. Fill all other gaps with elastic gasket G085C2. Attach the included slats and insert the inter-pane gasket. Install the NT07 door drip cap.

PE59	
NT07	
G029PE pozycjonowanie FIX-a i ramy drzwiowej	
G004D	
G085C2	
G029P	
G029C	